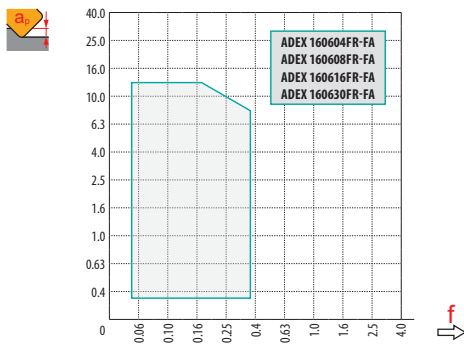
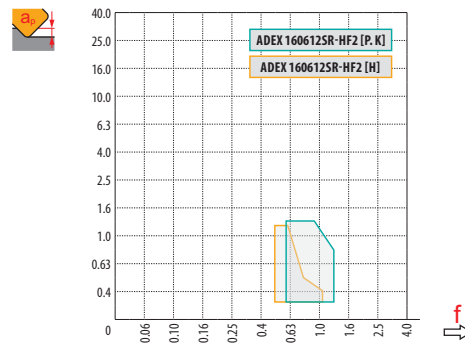
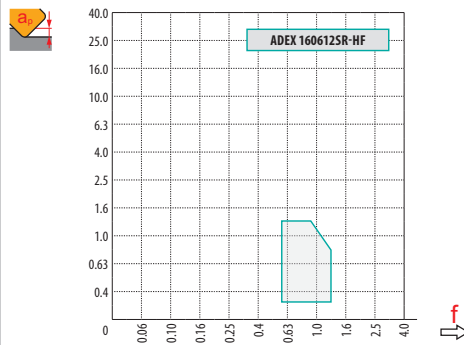
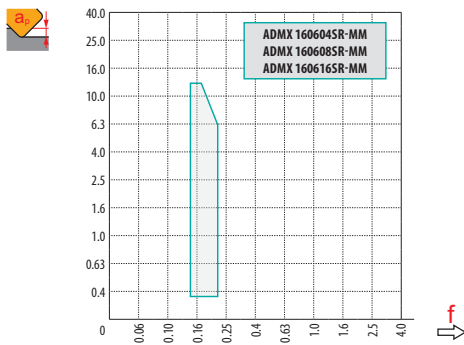
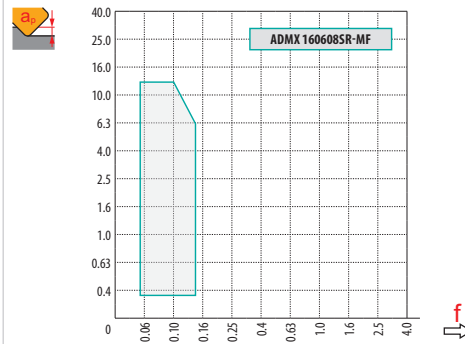
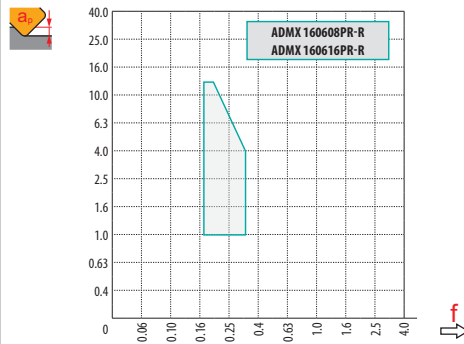
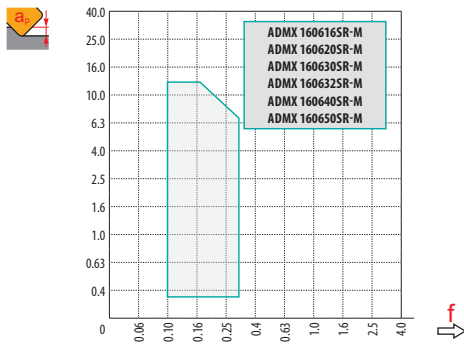
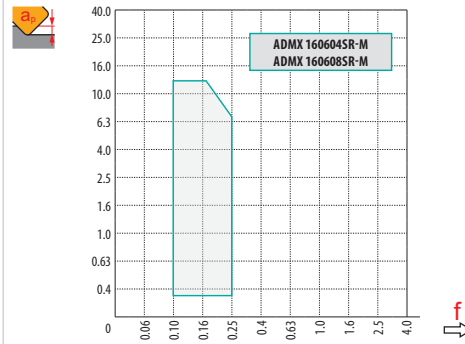
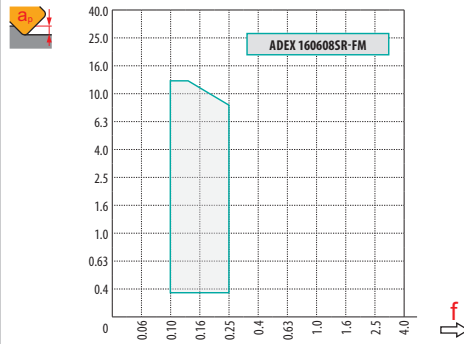
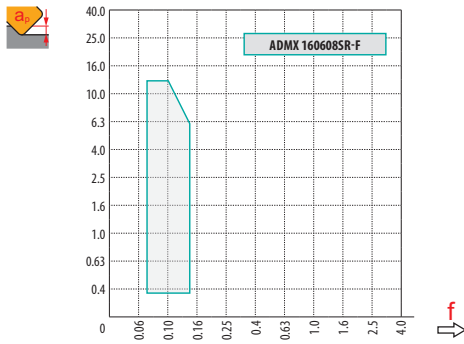


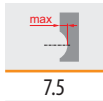


a_e DC	5 %	10 %	15 %	20 %	25 %	30 %	40 %	50 %	60 %	70 %	75 %	80 %	90 %	100 %
	1.48	1.35	1.27	1.22	1.19	1.16	1.11	1.08	1.05	1.03	1.00	1.00	1.00	1.00
	2.20	1.60	1.35	1.20	1.10	.95	.85	.75	.85	.95	1.00	1.00	1.00	1.00
	.64	.64	.64	.64	.64	.65	.65	.67	.68	.71	.72	.74	.79	1.00

	ADMX 16-F	ADEX 16-FM	ADMX 16-M									ADMX 16-R	
	.8	.8	.4	.8	1.6	2.0	3.0	3.2	4.0	5.0	.8	1.6	
	2.99	2.18	3.39	2.99	1.62	1.23	.28	.09	2.69	1.52	2.99	1.62	

	ADMX 16-MF	ADMX 16-MM			ADEX 16-HF	ADEX 16-HF2	ADEX 16-FA			
	.8	.4	.8	1.6	1.2	1.2	.4	.8	1.6	3.0
	2.99	3.39	2.99	1.62	.52	.52	2.84	2.44	1.65	.69





a_p	1.0	6.0	13.0
f	.28	.19	.10



DC	RPMX	APMX/I
25	12.5°	13.0/60
32	7.5°	13.0/100
40	5.0°	8.6/100
50	3.5°	6.0/100
63	2.5°	4.2/100
80	2.0°	3.3/100

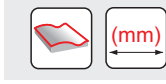
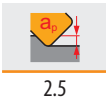
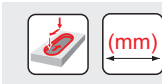
HFC			
DC	RPMX*	RPMX**	APMX/I
25	4.0°	8.0°	1.3/19
32	2.0°	7.5°	1.3/38
40	1.2°	4.5°	1.3/65
50	.8°	3.0°	1.3/100
63	.5°	2.0°	.8/100
80	.4°	1.5°	.6/100

* HFC milling
** Conventional milling



DC	DMIN	DMAX	SMAX DMIN	SMAX DMAX
25	42.0	50.0	10.0	12.5
32	55.0	64.0	6.5	9.0
40	72.0	80.0	5.0	8.0
50	92.0	100.0	4.5	6.0
63	118.0	126.0	4.0	5.0
80	136.0	160.0	1.5	2.0

HFC				
DC	DMIN	DMAX	SMAX DMIN	SMAX DMAX
25	42.0	50.0	1.3	1.3
32	55.0	64.0	1.3	1.3
40	72.0	80.0	1.3	1.3
50	92.0	100.0	1.3	1.3
63	118.0	126.0	1.3	1.3
80	136.0	160.0	1.3	1.3



DC	μm	3	5	10	15	20	30	40	50	60	80	100
25	FE	.548	.707	1.000	1.225	1.414	1.732	2.000	2.236	2.449	2.828	3.162
32		.620	.800	1.131	1.386	1.600	1.960	2.263	2.530	2.771	3.200	3.578
40		.693	.894	1.265	1.549	1.789	2.191	2.530	2.828	3.098	3.578	4.000
50		.775	1.000	1.414	1.732	2.000	2.449	2.828	3.162	3.464	4.000	4.472
63		.869	1.122	1.587	1.944	2.245	2.750	3.175	3.550	3.888	4.490	5.020
80		.980	1.265	1.789	2.191	2.530	3.098	3.578	4.000	4.382	5.060	5.657

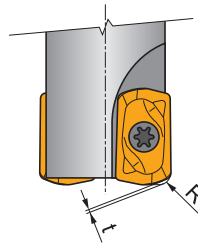
RE	μm	3	5	10	15	20	30	40	50	60	80	100
1.6	FE	.196	.253	.358	.438	.506	.620	.716	.800	.876	1.012	1.131
2.0		.219	.283	.400	.490	.566	.693	.800	.894	.980	1.131	1.265
3.0		.268	.346	.490	.600	.693	.849	.980	1.095	1.200	1.386	1.549
3.2		.277	.358	.506	.620	.716	.876	1.012	1.131	1.239	1.431	1.600
4.0		.310	.400	.566	.693	.800	.980	1.131	1.265	1.386	1.600	1.789
5.0		.346	.447	.632	.775	.894	1.095	1.265	1.414	1.549	1.789	2.000



(mm)



ADMX/ADEX 16	R
ADMX 160630SR-M	2.5
ADMX 160632SR-M	2.5
ADMX 160640SR-M	4.0
ADMX 160650SR-M	4.5
ADEX 160612SR-HF	3.0
ADEX 160612SR-HF2	3.0



ADEX 16	R	t
ADEX 160612SR-HF	2.59	.56
ADEX 160612SR-HF2	2.48	.57